

BUMPER REPAIR KIT

INSTRUCTIONS

Kit contains: Epoxy ribbon (clay-like material), repair compound, liquid finish and grain paper pack.

1. Clean the surface to be repaired. If there is a rough spot or edge, sand it even by using medium grade sandpaper. The area to be repaired should be clean and smooth.
2. On smaller nicks, rips or gouges, where the damage is not large, repair it in the following manner: Apply the repair compound on the damage in layers. Allow drying between each layer. When the repair is built up almost even to the undamaged bumper, apply the last layer and cover it with the grain paper in the kit. Press it on the wet compound. Tape the grain paper down and allow it to dry overnight.
3. If a gouge exists, it can be filled with the bumper repair ribbon included in this kit. Cut a piece of the ribbon to the approximate size of the damaged area. Knead the ribbon together in your fingers, so that the catalyst in the epoxy will be blended together. Spread the clay ribbon into the damaged area, spread it evenly using your fingers and the spatula. The bumper repair ribbon will harden in approximately. 20 minutes, it can be sanded with common sand paper.
4. After sanding this even, apply a thin layer of repair compound over the surface. If a pattern is desired, cover it with the grain paper that most closely matches the pattern in your bumper and tape down. Allow drying overnight.
5. For large damages make the repair in the following manner: A) Use the bumper repair ribbon to bond the damage together or to fill in the large damage. If possible, use this material on the reverse side, if you can get to it. Spread it even and sand when dry. B) Cover the dried area with repair compound. Spread the repair compound evenly with the spatula. If a grain is desired, cover with one of the grain papers and allow drying overnight.

The bumper repair ribbon can be used for large and small damages. If the color of the bumper is not black, sand the bumper repair even and paint with auto paint. The liquid finish will put a gloss on your bumper, after the repair is finished.

TIP:

If sanding does not level off the bumper repair ribbon after it has hardened, a razor knife can be used effectively to trim and even a bumper repair. The black liquid in this kit is used to recolor your entire black bumper and to improve its appearance if desired.

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